



**GREWIN INDUSTRIAL GROUP CO.,LTD.**

**TEL/WhatsApp: +86 18622096679**

**Mail: admin@coilwindingmachinechina.com**

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**NAME: GWA-70HMT Full Automatic Hook Winding and Taping Machine**



**GREWIN INDUSTRIAL GROUP CO.,LTD.**

**Add: The fourth floor A-A3 zone aviation business area,Dongli Distr,Tianjin,China.**



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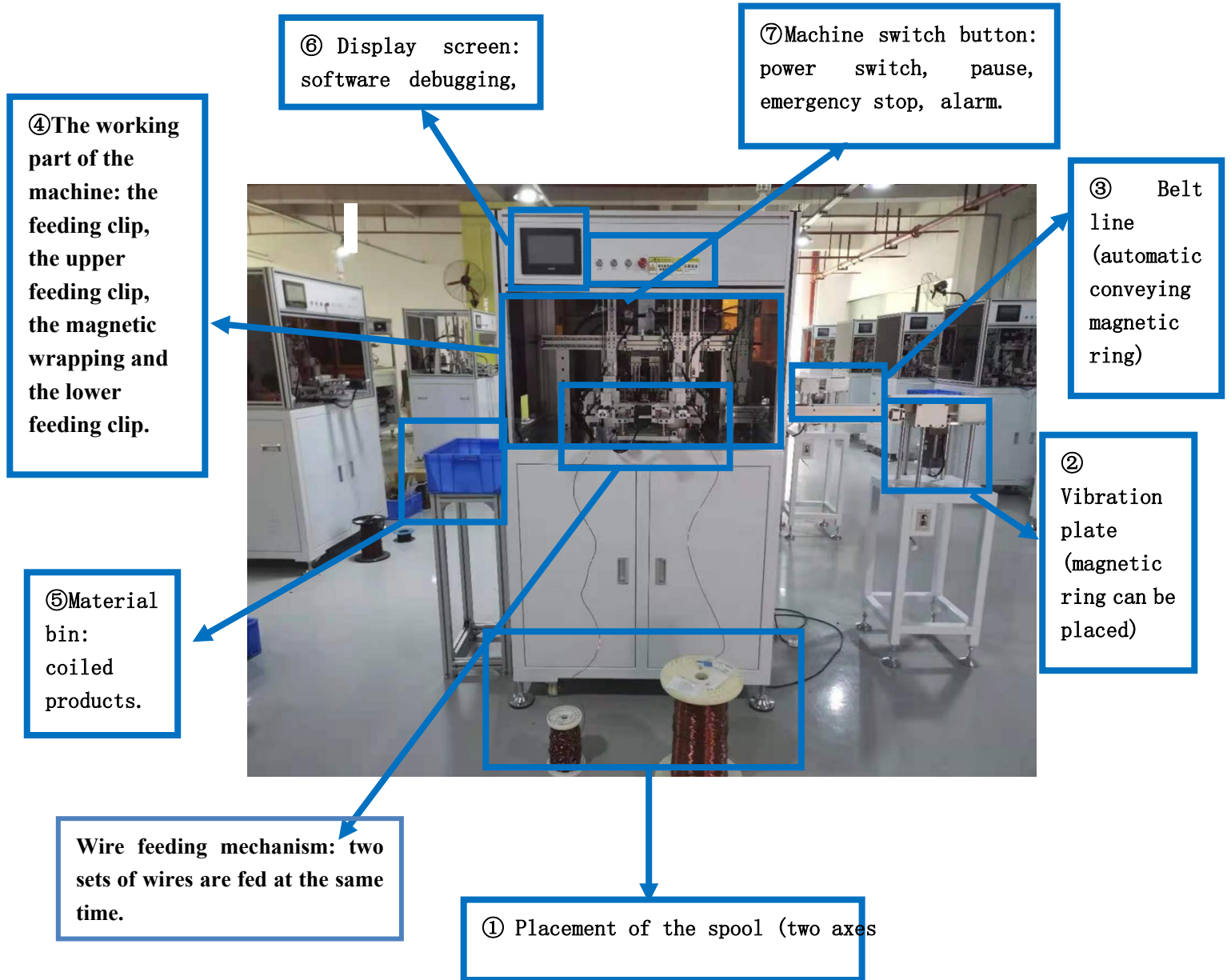


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## Machine Working Diagram



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## Machine Winding Product Display

(Core size and Wire Diameter)



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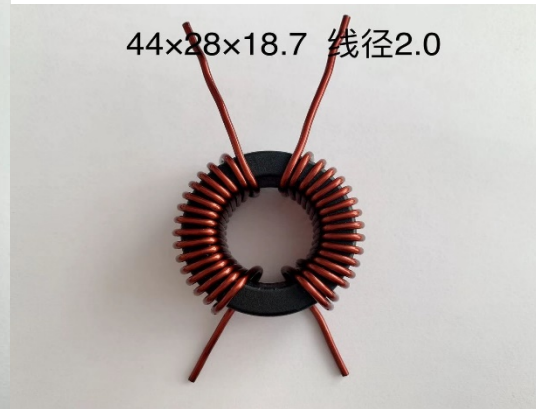
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**Machine Technical Parameters**

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No.	Item category	Value	Remarks
1	Equipment model:	GWA-70HMT	
2	Adapt to the magnetic ring (outer diameter):	14mm-45mm	
3	Adapt to wire diameter:	0.5mm-2.0mm	
4	Length of unilateral line:	1200mm	
5	Winding speed:	Depends on wire diameter and number of coils	
6	application winding method:	conventional winding method / forward winding	
7	Power supply:	220V/50Hz single-phase alternating current	
8	Air source:	0.55Mpa-0.60Mpa	
9	Noise:	60 decibels	
10	Equipment power:	3KW	
11	Equipment power:	0.55°/hour	
12	Operating ambient temperature:	-5°C~40°C	
13	Relative humidity:	(40~90) %RH	
14	Comprehensive pass rate:	99.5%	
15	Dimensions:	length 1750mm (including belt line) * width	
16	Machine weight:	500KG	

## Machine Configuration List

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No.	Name	Brand	Unit	Quantity	
1	Equipment cover sheet metal parts	Non-standard Custom	SET	1	
2	Machined Parts	Non-standard Custom	SET	1	
3	Magnetic ring feeding vibrating plate,belt line part	Non-standard Custom	SET	1	
4	Guide rail screw	Top Silver	SET	1	
5	Servo motor	Inovance	SET	8	
6	Pneumatic Components	Airtac	SET	1	
7	PLC	Xinjie	SET	1	
8	Touch Screen	Xinjie	SET	1	
9	Photoelectric Sensor	(OMRON)	SET	6	
10	Design and processing cost of magnetic ring fixture	Non-standard Custom	SET	1	
11	Software System	Non-standard Custom	SET	1	

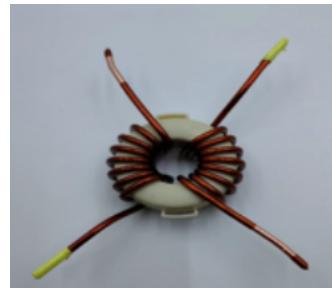
### **Taping function**

This machine is designed for taping the tails of thick wires.

It can protect the magnetic core very well and prevent damage to the wire. The quality is stable.

#### **The scope of application is as follows:**

1. Wire diameter: 1.5-2.5mm
2. Core: 25-53mm
3. Wire length: 200-1500mm
4. Speed: 1.0-1.5s/turn
5. Auxiliary time: 10-15s/pcs



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**PRACTICAL APPLICATION :**

TRAINING CUSTOMER TO OPERATE WINDING MACHNE :

- 1.All service engineers with 10 years experience are gotten special technology training, who can deal with various breakdown problem.
- 2.Guide the user to use accurately and how to maintain the Digital CNC Wire Coil Winding Machine.
- Provide free consultation about production process technology of electronic products.
- 3.In order to guarantee the machine used normally, we'd have training on how to operate, use and maintain our product by English manual, video, guiding on line.

**PACKAGING:**

Packaging Material: Carton/Wooden case with foam inside.

- 1.General package(Paper carton or plastic bag): For small equipped parts for Digital CNC Wire Coil Winding Machine, Package it with form and pack paper to guarantee unbroken during the transpot.
- 2.Wooden case package: For larger scale Digital CNC Wire Coil Winding Machine ,we have special skilled carpenter, who would make the proper wooden case with exact thickness,density,length. The up arrow ↑marked on the outer wooden case. Buffer material would be put in the wooden case to prevent crack and shock.



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**FACTORY:**

We-GREWIN INDUSTRIAL GROUP is expert in winding machines lines for 28Years. Our Grew in have ISO9001:2015,CE approvals,Machines'Patents,"high-tech enterprises"by the government.



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